

PRODUCT CATALOGUE

2024



GANDHI
Automations Pvt Ltd

India's **No.1** Entrance Automation & Loading Bay Equipment Company

GERMAN COLLABORATION AND TECHNOLOGY WITH INNOVATIVE AND CREATIVE ENGINEERING FOR MORE THAN 25 YEARS



A PARTNER WHO STANDS BY YOUR SIDE

Quality & Safety - Our Priority

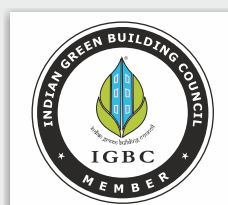
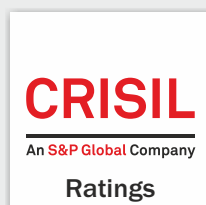
Automation for all our product range are CE certified, manufactured in accordance with

Standard(s) : EN 13241-1:2003+A1:2011, IS 6248

Directive(s) : 2006/42/CE, 2004/108/CE

Gandhi Automations design, develop, manufacture and execute its products strictly in accordance with the above mentioned EN standards.

You are assured with our best quality products, safe operation and after sales service 24/7.



ORIGINAL SPARE PARTS

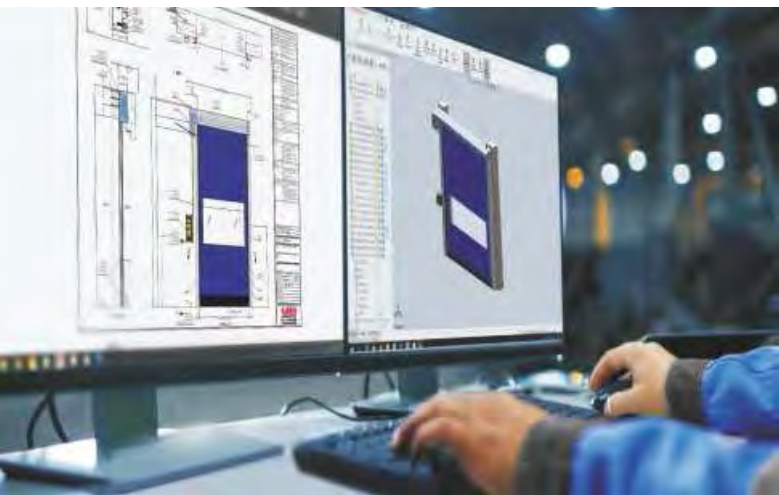
Guaranteed original spare parts availability for 10 years

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Our Quality For Your Safety



Head Office

Headquartered in Mumbai, the commercial capital of India, our company has expanded its manufacturing capacity, operations, geographical reach and customer base globally. Today our products are marketed by us and our distributors in more than 70 countries across the globe.

Competent Advice

Proper customer guidance and service are our top priorities. Our well trained and experienced specialists are always at your disposal from the project planning stage to final stages of handover, inspection as well as training. They help you choose a perfect product solution tailored to meet your requirements.

Gandhi Automations Pvt Ltd is India's No.1 Entrance Automation & Loading Bay Equipment Company. Since 1996, we have been designing, manufacturing, exporting and installing products that are hassle-free, safe and easy to operate. Gandhi Automations Pvt Ltd is a globally well-renowned brand, which is a result of years of hard work, innovation, commitment to quality & reliable customer service. We are a Government of India recognised 'Star Export House'.

Our comprehensive product portfolio consists of :
High Speed Industrial Doors, Dock Levelers & Dock Shelters, Rolling Shutters, Sectional Overhead Doors, Aircraft Hangar Doors & Shipyard Doors, Gates & Boom Barriers.



Quality Management

The company caters to following certifications : ISO 9001 : 2015, ISO 14001 : 2015, ISO 45001 : 2018 by TÜV Nord. This has resulted in implementing continuous improvement towards personnel training, production, equipment calibration, machinery maintenance, logistics and customer relations.

Nationwide Network

Ahmedabad		Goa		Kolkata		Raipur	
Bengaluru		Guwahati		Lucknow		Ranchi	
Bhopal		Hyderabad		Mangalore		Surat	
Bhubaneswar		Indore		Nagpur		Vadodara	
Chandigarh		Jaipur		New Delhi		Visakhapatnam	
Chennai		Jamshedpur		Patna			
Coimbatore		Kochi		Pune			



Our product engineering team uses latest software applications combined with advanced machinery to offer our customers an excellently engineered, efficient and finished product.

Installation, Commissioning & Service

Our team of committed and diligent engineers and technicians are at your service round the clock; many of whom are trained at advanced training centers in Europe so as to ensure perfect installation and trouble-free commissioning according to the specifications. Thus, always assuring product reliability and longevity.

Advance Manufacturing

Our strategically located state of the art manufacturing and warehousing facility of 4,00,000 sq. ft. near Bhiwandi (40km NE of Mumbai) ensures high-quality product output and short delivery time.

The constant innovation and creative engineering applications of Gandhi Automations is a result of extensive and accurate in-house research and development.

All essential product components & accessories as well as control technology units are designed in-house and produced using European collaboration and technology.



Packaging & Dispatch Area

Special care and all necessary precautions are taken while packaging the products for dispatch. Each consignment is supervised by a team of experts who ensure that material is dispatched safely, efficiently and promptly.



Dynamic Customer Service

Our Customer Care team offers 24x7 service. We lay great emphasis on exceptional aftersales service and provide Spares, Preventive Maintenance and Annual Maintenance Contracts for minimum downtime ensuring durability and drive maximum ROI.

Our widespread service network assures response time to a minimum.

In rare case of any product failure, all you need to do is reach for the telephone.



TOLL FREE

1800 209 0200

From Anywhere in India

One call and one of our highly trained service technicians will be on its way in a fully equipped customer service van with wide range of original spares.

High Speed Doors (Self-Repairing)

CE certified



SELF - REPAIRING



Differential Air Pressure



Under Pressure



Over Pressure



Prime Clean Reset

Clean Room - Dust Free & Air Tight

High Speed Doors

CE certified



- Clean Room High Speed Doors are designed for internal applications and protect your internal environment against draughts, humidity, dust and dirt.
- Operating speed and superior sealing properties improve traffic flow and provide the required environmental control thus saving on energy costs.
- The doors operate on the concept of low air permeability in pressurized rooms with positive and negative air pressure.
- High door efficiency & low permeability values range as EN 12426 EN 12427 : $< 12\text{m}^3/\text{m}^2\text{h} \Delta 50 \text{ PA}$.
- High leak tightness is due to curtain being tightly integrated in special finish side guides.
- Bottom safety edges and inbuilt photo cells combine to ensure operator safety at all times.
- Heavy duty motor : 230V / 415 three phase, opening speed up to 2.0 m/s with inverter system.
- Size up to : 4000 mm (W) x 4000 mm (H).

Prime NEO

Clean Room - Washable & Pressure Resistant

High Speed Doors

CE certified



- Superior sealing to avoid dust entry, maintain asepsis and sterility.
- Designed for clean room area and corrosive environment.
- Diminishes the risk of airborne contamination.
- Easy to clean & disinfect, door is resistant to spray water.
- The door is pressure resistant while providing smooth operation cycles.
- All materials used in construction are fully compliant to clean environment requirements.
- High door efficiency & low permeability values range as EN 12426 EN 12427 : $< 12\text{m}^3/\text{m}^2\text{h } \Delta 50 \text{ PA}$.
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Size upto : 4000 mm (W) x 4000 mm (H).



Prime Food

Enhanced Hygiene, Wash Down Compatible

High Speed Doors

CE certified



- Designed to meet the specifications and stringent hygiene requirements for applications in the food industry.
- Easy to clean, disinfect and prevent dirt from collecting to maintain hygiene in production areas.
- Resistance to spray water and insensitive to cleaning agents.
- Doors provided with efficient seals to prevent ingress of vermin and other contamination.
- All structural components that may come into contact with water are either made of Stainless Steel or have a corrosion-proof finish.
- FDA approved Polystone® M-Natural guides available as standard for environments that demands rigorous cleaning routines.
- Integrated motorisation for very heavy duty use : 230V / 415 three phase, opening speed upto 2.0 m/s.
- Size upto : 4500 mm (W) x 4500 mm (H).

Prime Reset

Self - Repairing, Flexible Curtain

High Speed Doors

CE certified



- Heavy duty automatic flexible door featuring special and innovative self-repairing system; incase the curtain accidentally gets dislodged, can be recovered with a simple opening and closing operation.
- Full size flexible curtain is made of self-extinguishing polyester, with no horizontal strengthening parts, which slides inside the side hinges.
- Electronic safety device to reverse motion when door is closing if an obstacle is hit.
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- The start and soft stop facilities avoid mechanical parts stress and wear, thus ensuring reliability and long life of the door.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 3.
- Great Sealing against dirt, dust, humidity etc.
- Size upto : 6000 mm (W) x 6000 mm (H).



Prime Reset EE

Easy, Built-in Emergency - Exit

High Speed Doors

CE certified



- Heavy duty automatic self-repairing flexible door featuring evacuation / exit passage within door during emergency.
- Vision windows provided for viewing other side during evacuation.
- Electronic safety device to reverse the door motion when any obstacle is hit.
- 230V Three phase heavy duty motor. Opening speed up to 2.0 m/s with inverter system.
- Stress and wearing on mechanical parts are reduced with start and stop functions, thereby ensuring reliability and long life of the door.
- IP65 electronic panel complete with Open-Close-Emergency Stop push buttons and self-test function.
- Resistance to wind load according to EN 12424 Class 1.
- Size upto : 6000 mm (W) x 6000 mm (H).

Prime Reset ISM

Inside application doors where seal & require space are crucial

High Speed Doors

CE certified



- Designed specially where space are crucial, self-resetting without any intervention and quickly back to operation Control panel designed for an intensive continuous service
- Motor is incorporated in the shaft and hidden behind Side brackets. Minimal space, modern look
- Can be equipped with PVC vision / mesh windows for ventilation, natural light while ensuring pest & bird free environment.
- Can be equipped with FDA Approved Polystone® M-Natural - slim design guide. They require little space and can easily be installed in tight places.
- Heavy duty motor : 415V three phase, opening speed upto 2.0 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 3.
- Size upto : 4000 mm (W) x 4000 mm (H).



Prime Mesh-M / Prime Mesh-D

Self-Repairing Mesh Curtain Smooth & Silent

High Speed Doors

CE certified



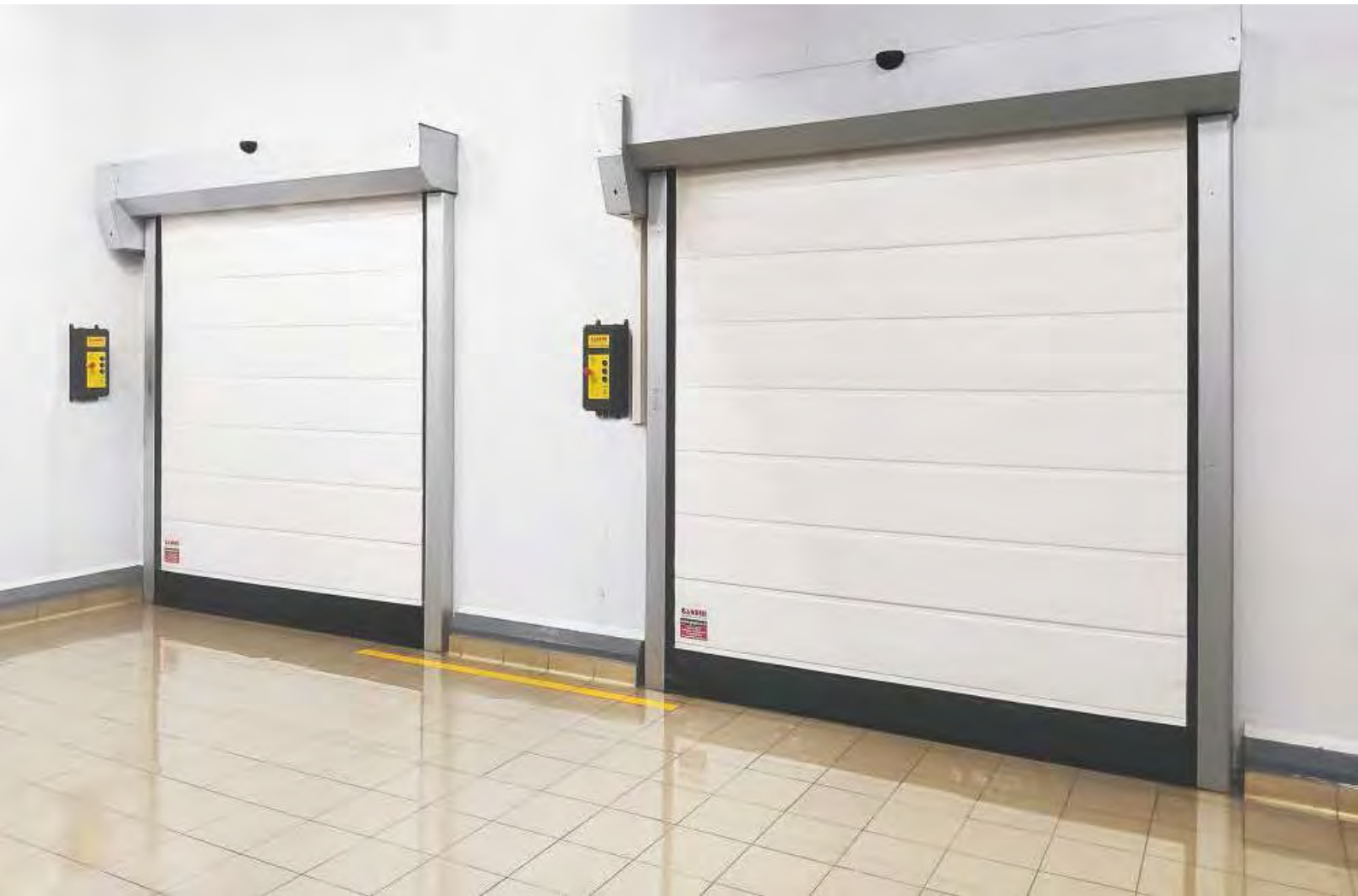
- Self-resetting internal door design without any intervention and quickly back to operation.
- Full Mesh-M & Mesh-D curtain for ventilation, natural light while ensuring pest & bird free environment.
- Smooth and noise-free operation cycles.
- Flexible curtain in self-extinguishing material
- Control panel designed for an intensive continuous service
- Optional inbuilt operator available for confined space
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- IP65 electronic panel complete with Open-Close-Emergency Stop push buttons and self-test function.
- Resistance to wind load according to EN 12424 Class 3.
- Size upto : 4000 mm (W) x 4000 mm (H).

Prime Cold Reset

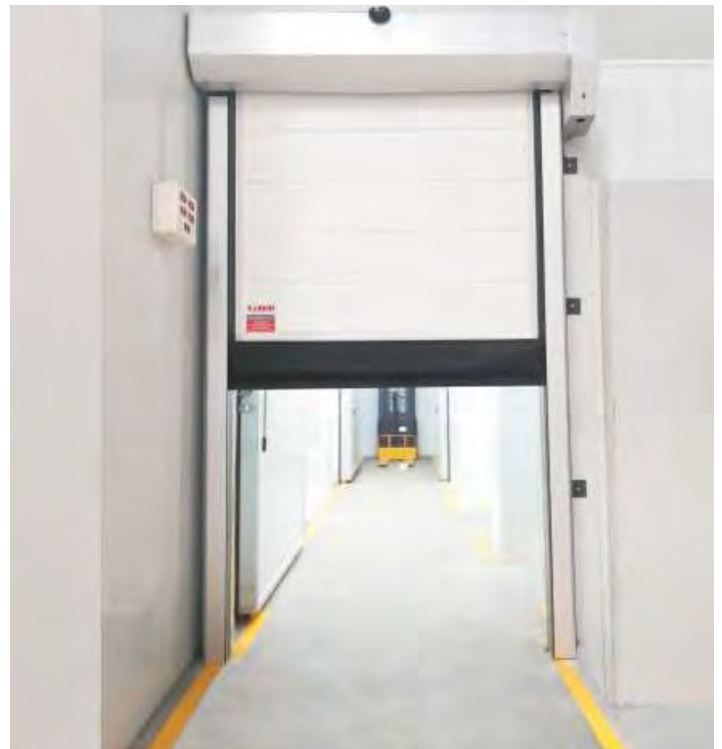
Low & Positive Temperature Cold Room Application

High Speed Doors

CE certified



- Internal door designed for temperature controlled warehouses and fresh & cold logistics.
- The door with its effortless break-away feature, resists damage and automatically resumes its original position in the lateral tracks after an accidental collision.
- The curtain guide system effectively protects from loss of heat, ensuring an excellent insulation among rooms and between inside & outside.
- The flexible insulated curtain with a soft bottom edge to diminish the potential for injury.
- Ideal for intensive use in positive temperature above 0.5°C helps in minimizing condensation.
- Heavy duty motor : 230V three phase, opening speed upto 2.0 m/s with inverter system.
- Size upto : 4000 mm (W) x 4000 mm (H).

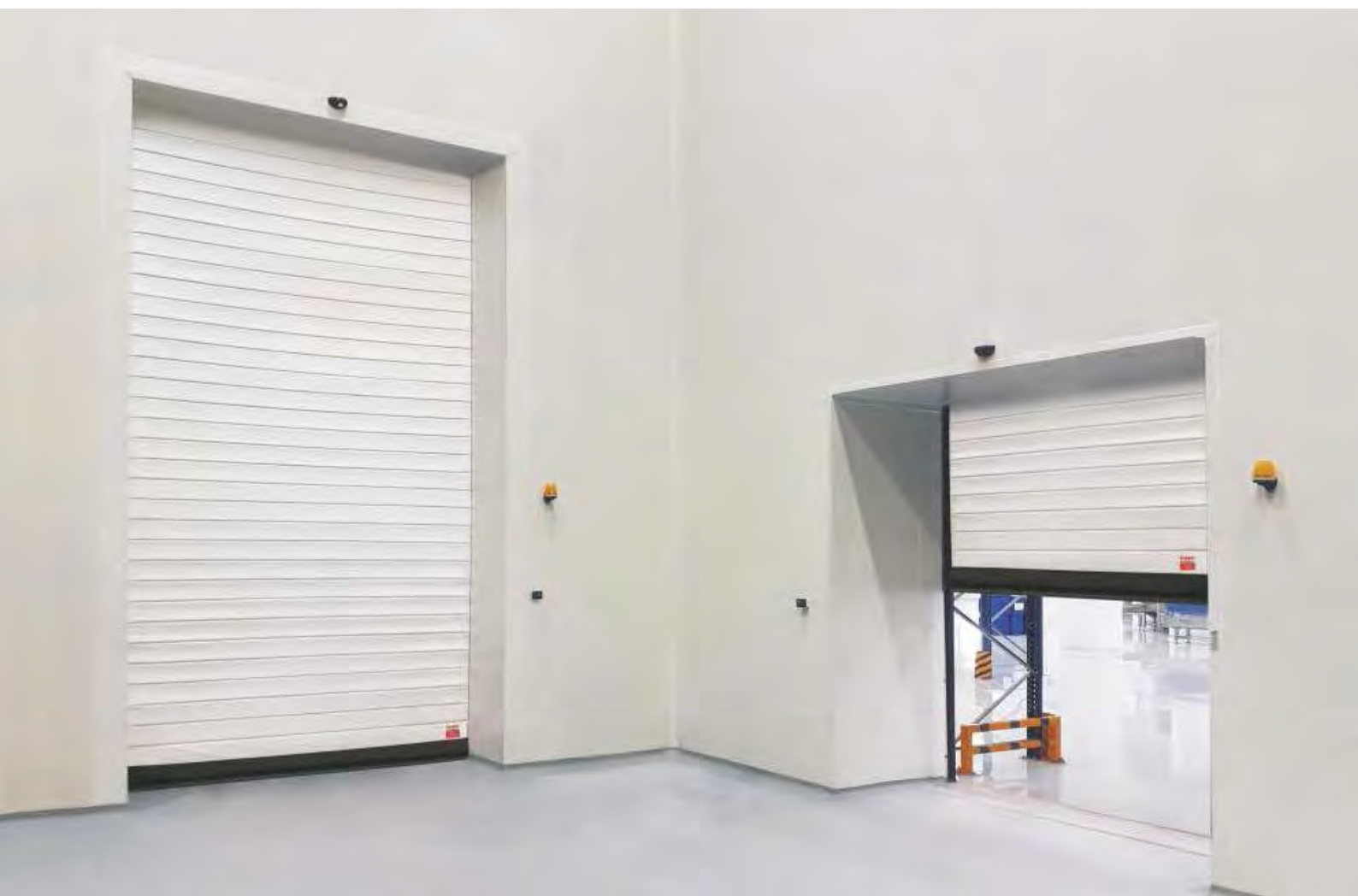


Prime Freezer

Positive & Negative Temperature - Freezer Room Application

High Speed Doors

CE certified



- Designed specifically to provide a perfect solution where temperature control is critical and safety concerns are at a premium.
- The high operating speed combined with superior sealing and optimizes the internal traffic flow and provides energy savings.
- Internal heating system provided within the guide prevents ice formation even during intensive cooling.
- Suitable for operating temperature -18°C upto $+2^{\circ}\text{C}$.
- Special double curtain construction with insulation.
- Innovative insulated curtain with high thermal efficiency is available optionally, for additional saving on energy costs.
- Revolutionary soft bottom edge and sensor combine to ensure operator safety at all times.
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Size upto : 4500 mm (W) x 5000 mm (H).

Prime Freezer Push Pull

Push Pull Technology, Light Bottom, Freezer Room High Speed Door

High Speed Doors

CE certified



Push Pull Technology



- Distinct push-pull technology high speed door for freezer room application Super quick operations and minimal maintenance
- Push Pull technology enables light bottom of the door eliminating dangerous impact on man or material movement
- Effective seal limits loss of cold air self-supporting construction with anti-crash protection system
- Special double curtain construction with Expanded Polyethylene (EPE) foam insulation. Suitable for operating temperature -30°C up to +5°C
- Heavy duty motor : 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Resistance to wind load according to EN 12424 Class 1/2.
- Size upto : 4000 mm (W) x 5500 mm (H).



Prime Freezer Duo

Innovative Dual Curtain & Blower Technology-Refrigeration Application

High Speed Doors

CE certified



- Innovative dual curtain technology that simultaneously opens and closes operation with blower / dryer.
- Dual curtain aids in isolating the freezer area from other area thus reducing convection.
- Partial and full openings are available to minimize convection and energy losses through operation of Freezer Door.
- Suitable for operating temperature -35°C upto $+40^{\circ}\text{C}$.
- Prime Freezer Duo High Speed Doors are self-repairing, the door curtain resets in case it comes out of the guide due to accidents like an impact with a forklift.
- Galvanized Steel guides incorporated with heating elements prevent ice formation during intensive cooling. Stainless Steel & Aluminium Guides are available on request.
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Bottom safety is ensured by proximity sensors to avoid abrupt landings.
- Size upto : 6000 mm (W) x 7000 mm (H).

Sure Trac NL / VL / HL

Self-Repairing Door With Versatile Tracks

High Speed Doors

CE certified



- Self-repairing door designed to travel along tracks-normal lift, vertical lift, high lift on per site configuration and space availability.
- Suitable for almost any kind of existing opening, without the need to remove or reroute any obstructions
- Incorporates innovative Push-Pull technology, soft bottom bar & faster operations
- Soft bottom of the door eliminates any dangerous impact on man or material
- Built-in anti-crash system
- Smooth and silent operation while opening and closing
- Flexible curtain in self-extinguishing material
- Can be equipped with PVC vision / mesh windows for ventilation, natural light while ensuring pest & bird free environment.
- Heavy duty motor : 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Size upto : 4000 mm (W) x 4000 mm (H).



Elevation - Normal Lift

Prime Machine

Friction Resistant, Spatter proof, Personnel Safeguarding

High Speed Doors

CE certified



- Innovative internal door specifically designed for industrial application where process integration is the challenge and safety to personnel working close to automated manufacturing processes.
- Flexible curtain without rigid element avoids injuries and damages
- Galvanised steel structure as standard, Stainless Steel matt finish structure which integrates traction unit, rapid wirings, safety photocells and safety switches.
- The door can be integrated directly into the control systems of the automated machinery and thus door can open only when the machine is idle and the machine can be operated only when the door is closed.
- Reduced cycle time with fast open and close operation increase product flow and process productivity. Heavy duty motor : 230V / 415 three phase, opening speed upto 2.0 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Size upto : 4000 mm (W) x 4000 mm (H)

Prime Machine - Inverted

Innovative space saving door closing from the bottom up

High Speed Doors


CE certified



- The new inverted machine protection door is designed to roll from bottom to top
- Is ideal for installation in production area where heavy machinery are arranged
- Door can be mounted free standing on floor with door headroom free for movement of heavy machinery
- Protect people in highly automated areas making processes much safer without interruption in production flow
- Spatter proof, flexible curtain in self-extinguishing material
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 1.
- Size upto : 6000 mm (W) x 4500 mm (H).





- Heavy duty automatic flexible door featuring special and innovative self-repairing system; incase the curtain accidentally gets dislodged, can be recovered with a simple opening and closing operation.
- Designed, developed and certified in accordance with EN13241-1, EX Directive 2014/34/EU
 II 2G Ex h IIC T4 Gb
 II 2D Ex h IIIB T135 °C Db
- Stainless Steel structure which integrates traction unit, rapid wirings and safety photocells.
- Flexible curtain in self-extinguishing material complete with anodised aluminium extrusions for holding the interchangeable sections.
- Heavy duty motor : 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Explosion proof advance and robust control device, to be installed outside the Ex-Area.
- Size upto : 6000 mm (W) x 6000 mm (H).

Prime

Classic Design With Modular Panels

High Speed Doors

CE certified



- Internal door designed for safe and continuous operations, also creates proper partition between different departments / operations.
- Galvanised steel structure as standard, aluminium or Stainless Steel matt finish structure which integrates traction unit, rapid wirings and safety photocells.
- Flexible curtain in self-extinguishing material complete with anodised Aluminium extrusions for holding the interchangeable modular sections.
- Interchangeable modular sections allow easy arrangement of differently coloured and transparent panels, as well as easy replacement in case of accidental damage.
- Integrated motorisation for very heavy duty use : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 1.
- Size upto : 6000 mm (W) x 6000 mm (H).



Prime Conveyor

Quick, Smooth & Compact Conveyor Door

High Speed Doors

CE certified



- Specially developed to work in combination with the conveyor system for continuous operation.
- Installed between operating sections and storage areas within the conveyor system, helps to save energy and reduce draughts and noise level.
- Galvanised Steel structure as standard, Aluminium or Stainless Steel structure which integrates traction unit and rapid wirings.
- Flexible curtain in self-extinguishing material complete with anodised Aluminium extrusions for holding the interchangeable sections.
- Modular sections permit easy replacement in case of accidental damage.
- Heavy duty motor : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- Advance control device, with option of integration with PLC system.
- Size upto : 4000 mm (W) x 4000 mm (H).

Prime Twin

Bi-parting, High Speed Horizontally Moving Door

High Speed Doors

CE certified



- Bi-parting, Two-way synchronous door (Sideway opening)
- This door provides immediate visibility of the internal / external environment
- Fast, safe, continuous operations
- Complete height available for passage
- Bi-parting motion makes the possibility of collision to almost zero
- High energy efficiency, durability and lower maintenance costs
- Equipped with transparent PVC window section
- Vertical seals made of friction-resistant semi-hard PVC
- Heavy duty motor : 230V three phase, opening speed upto 3.5 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 2.
- Size upto : 4500 mm (W) x 4500 mm (H).



Prime Plus

Sturdy, High Speed External Door

High Speed Doors

CE certified



- External door engineered for any industrial application.
- Fast, reliable and energy efficient during strong drafts.
- Galvanised Steel structure as standard, Stainless Steel matt finish structure which integrates traction unit, rapid wirings and safety photocells.
- Reinforced flexible curtain in self-extinguishing material.
- Spring steel wind locks in curtain pocket, with side twin rollers, ensures silent door travel, higher wind loads and curtain stability.
- Integrated motorisation for very heavy duty use : 230V / 415V three phase, opening speed upto 2.0 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 3/4.
- Size upto : 10000 mm (W) x 7000 mm (H).

Prime King

Strong, Fold Up, High Speed External Door

High Speed Doors

CE certified



- Unique folding design and strong lifting belts, constructed of polyester, wear and traction-resistant can operate in the most diverse situations even in windy conditions.
- Galvanised Steel structure as standard, Stainless Steel structure which integrates traction unit, rapid wirings and safety photocells.
- Reinforced flexible curtain in self-extinguishing material fitted with strong tubes to ensure proper door functioning in large openings and wind exposed areas.
- Integrated motorisation for very heavy duty use : 415V three phase, opening speed upto 2.0 m/s.
- Simple, functional control panel with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 Class 3/4.
- Size upto : 15000 mm (W) x 15000 mm (H).
- Larger sizes available on special request.



Prime VL5

High Speed Door with Resistant to Heavy Wind Loads

High Speed Doors

CE certified



- Especially designed door ideal for extreme industrial environments to withstand high wind load and fast opening and closing
- Durable & reliable vertical lifting fabric construction
- Flexible design and minor collisions cause permanent damage
- Safety arresters to prevent free fall
- Heavy duty motor : 415V three phase, opening speed upto 1.5 m/s with inverter system.
- IP65 electronic panel complete with open-close-emergency stop push button unit and self-test function.
- Resistance to wind load according to EN 12424 upto Class 5.
- Size upto : 6000 mm (W) x 6000 mm (H).

Prime Metallic

High Speed, Security & Elegance

High Speed Doors

CE certified



- Ideal for high security applications where speed is important, traffic is frequent and door safety concerns are paramount.
- Distinguished as extremely fast, durable, safe and low maintenance high performance door.
- The fast opening speed and its compact size make it possible to optimise the flow of people and vehicles.
- Door panels are made from anodized double-skinned aluminium alloy with rockwool insulation.
- Transparent vision panels are available optionally increases visibility & light into the working environment.
- The aluminium door panel slats roll up on winding shaft without contact and makes it possible to reduce vibration, noise and wear maintenance to minimum.
- In case of accidental impact, it is only necessary to replace the damaged slats, thereby reducing the cost.
- Heavy duty motor : 415V three phase, opening speed upto 2.5 m/s.
- Size upto : 6000 mm (W) x 6000 mm (H).





- Heavy duty rubber door systems designed to withstand dirt, corrosion, high-wind conditions and extreme temperatures.
- Perfect solution in area with high demand for Manufacturing process and maintenance buildings in : mining, petroleum, military, agriculture, pulp & paper, and steel
- Tough and Reliable Doors for Your Challenging Environments
- Heavy-duty steel frame-withstands accidental impact, and rigorous environments
- Self supporting construction with in-built anti -crash protection system
- Heavy duty motor : 415V three phase, opening speed upto 1.0 m/s with inverter system.
- Resistance to wind load according to EN 12424 upto Class 5.
- Size upto : 6000 mm (W) x 6000 mm (H).

Vision Windows

For special requirement

High Speed Doors

CE certified



Dock Levelers

CE certified

Built in
conformity with
EN 1398



Loading Bay Equipment



Distinctive Features of Dock Levelers

- Robotically welded platform and lip in almond anti-slip steel.
- Single effect lift cylinder, double effect lip cylinder.
- Safety stop in case of accidental departure of the vehicle. Maximum pressure valve.
- Various sizes of rubber bumpers available.
- Side foot protection steel guards.
- Lip support in resting position to prevent any cutting or overwhelm.
- Yellow / black side strips to evidence possible steps when the Dock Leveler is in use or underneath the dock.
- Sturdy integral maintenance strut to support the platform during maintenance checks.
- Auto adjust alignment in case of uneven leveling.



Radius Lip Dock Levelers

CE certified

Loading Bay Equipment



- Radius Lip Dock Levelers aids in adjusting the height of the bay area as per the Vehicle. The Lip helps in bridging the gap between the facility and the vehicle.
- It enables a forklift or pallet truck to drive through on and off the vehicle with the material.
- CE European Certification.
- The self-cleaning lip hinging system does not retain rubbish with automatic end-of-run, so as to keep the 25 mm security distance between the folded lip and structure as per EN1398 & EN 349.
- Built in conformity with EN 1398. Robotically welded platform and lip in anti-slip steel.

Standard dimensions in mm of the BASE types, 6t point load (15t evenly distributed, 9t point load (22t evenly distributed) or MAXI 12t point load.

Model	Platform width	Platform length	Lip length	Pit width	Pit height
RDL 2025	2000	2500	410	2040	550
RDL 2030	2000	3000	410	2040	550
RDL 2035	2000	3500	410	2040	550
RDL 2040	2000	4000	410	2040	550
RDL 2045	2000	4500	410	2040	550
RDL 2225	2200	2500	410	2240	550
RDL 2230	2200	3000	410	2240	550
RDL 2235	2200	3500	410	2240	550
RDL 2240	2200	4000	410	2240	550
RDL 2245	2200	4500	410	2240	550

*Other dimensions available on request.

Forklift Roll-off Barrier Lip Dock Levelers

CE certified



- Dock Leveler with Forklift Roll-off Barrier Lip protects closed overhead doors from impact damage and prevents accidental forklift roll-off when the overhead door is open and no trailer is stationed at the dock.
- CE European certification. Robotically welded platform and lip in anti-slip steel. Self-cleaning lip hinging system.
- When the dock is in use, the lip remains flush with the deck, providing a smooth transition for material loading and unloading.
- Two cylinder hydraulic technology for better stability, one for the lifting of the platform and one for the lifting of the hinged lip.

Standard dimensions in mm of the BASE types, 6t point load (15t evenly distributed).

Model	Platform Width	Platform Length	Lip Length	Pit Width	Pit Height
FDL 2025	2000	2500	600	2040	550
FDL 2030	2000	3000	600	2040	550
FDL 2035	2000	3500	600	2040	550
FDL 2040	2000	4000	600	2040	550
FDL 2045	2000	4500	600	2040	550
FDL 2225	2200	2500	600	2240	550
FDL 2230	2200	3000	600	2240	550
FDL 2235	2200	3500	600	2240	550
FDL 2240	2200	4000	600	2240	550
FDL 2245	2200	4500	600	2240	550

*Other dimensions available on request.

Telescopic Lip Dock Levelers

CE certified

Loading Bay Equipment

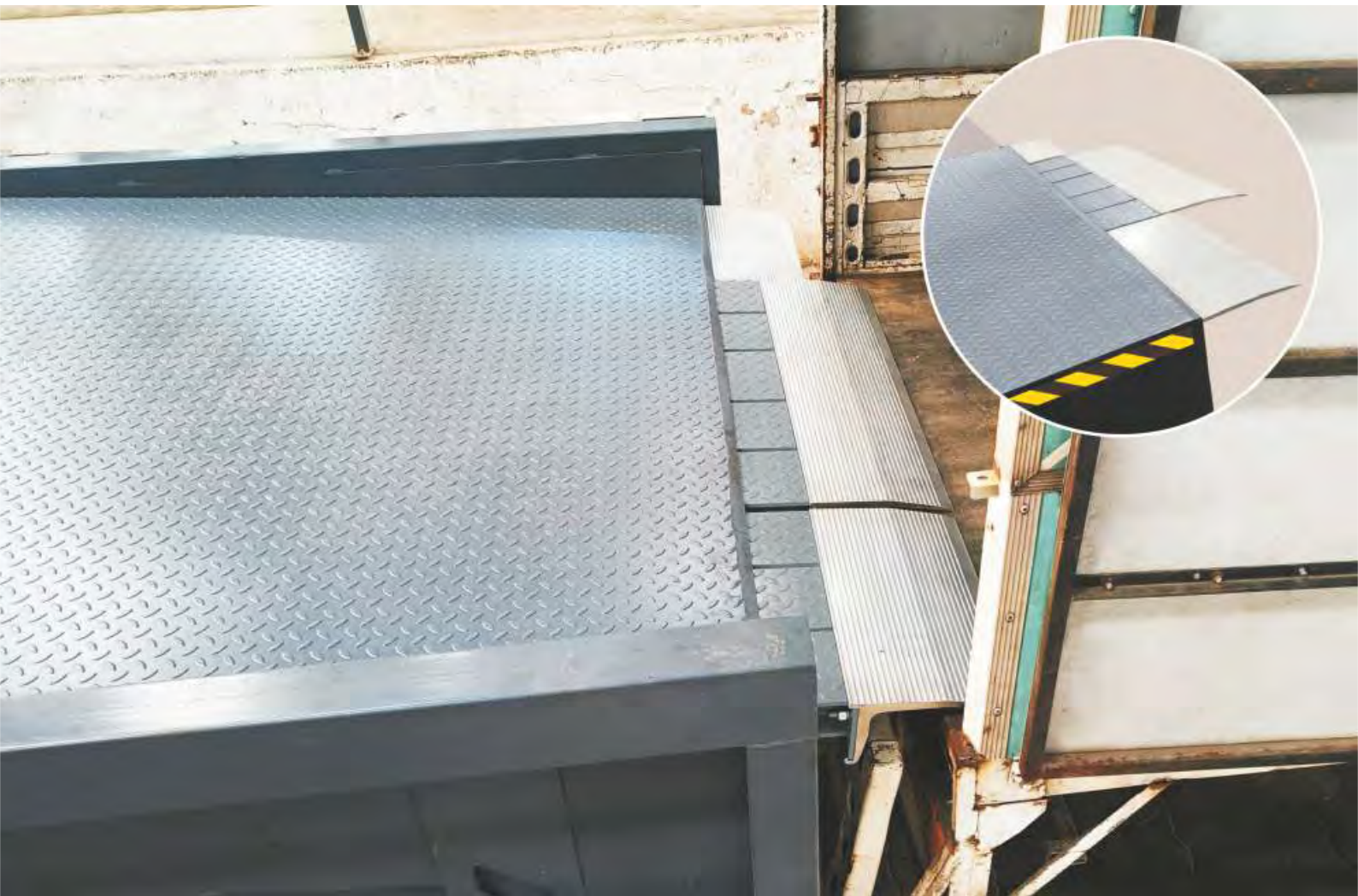


- Telescopic Lip Dock Levelers have a moveable telescopic lip, which provide a larger contact area between vehicle bed and dock leveler.
- Telescopic Lip Dock Levelers are ideal for connecting vehicles unable to drive near dock i.e. sea containers, side loading railway wagons etc.
- CE European Certification.
- The truck can be loaded right upto the very last centimeter as the telescopic lip can be positioned with pinpoint accuracy.
- Telescopic Dock Levelers are capable to extend its lip upto 1 m.
- Built in conformity with EN 1398. Robotically welded platform and lip in anti-slip steel.

Standard dimensions in mm of the BASE types, 6t point load (15t evenly distributed) or MAXI 9t point load (22t evenly distributed).

Model	Platform width	Platform length	Lip length	Pit width	Pit height
TDL 2025	2000	2500	500 - 1000	2040	550
TDL 2030	2000	3000	500 - 1000	2040	550
TDL 2035	2000	3500	500 - 1000	2040	550
TDL 2040	2000	4000	500 - 1000	2040	550
TDL 2045	2000	4500	500 - 1000	2040	550
TDL 2225	2200	2500	500 - 1000	2240	550
TDL 2230	2200	3000	500 - 1000	2240	550
TDL 2235	2200	3500	500 - 1000	2240	550
TDL 2240	2200	4000	500 - 1000	2240	550
TDL 2245	2200	4500	500 - 1000	2240	550

*Other dimensions available on request.



- Trio Telescopic Lip Dock Leveler (TTDL) is a model wherein the lip is divided into 3 parts, each of which is telescopic in nature, with the capability to extend itself all the way up to 500mm in length, providing a larger contact area between the vehicle bed and dock leveler.
- This design is the ideal solution for loading bays catering to varied sizes of vehicles, from smaller pick-up trucks & vans to large trucks & trailers while maintaining maximum efficiency and safety.
- The telescopic lip of this model provides additional benefits when compared to traditional lip leveler. In situations where the container is filled up to its maximum capacity, there may be a risk of product damage if traditional lip leveler is used. The telescopic lip leveler ensures added protection through its precise lip technology and eliminates such damages.
- These are built in conformity with Standard EN 1398.

Standard dimensions in mm of the BASE type, 6t point load (15t evenly distributed)

Model	Platform Width	Platform Length	Lip Length	Pit Width	Pit Height
TTDL 2030	2000	3000	500	2040	960
TTDL 2035	2000	3500	500	2040	1160
TTDL 2040	2000	4000	500	2040	1160

*Other dimensions available on request.

Vertical Storing Radius Lip Dock Levelers

Environmental Control, Food-Grade and Cold Storage Series



- The VSRDL Model - Vertical Storing Radius Lip Dock Leveler offers superior energy efficiency, security control and a smooth & effective transition between the warehouse floor and the trailer bed.
- VSRDL is perfect for industries such as cold logistics as well as food, beverages, pharmaceuticals and other such applications requiring careful monitoring of temperature and environmental changes.
- This model is designed to be generally positioned behind a sectional overhead door, which results in maximum energy efficiency. It also does not require a pit structure due to which thorough cleaning routines can be followed. It comes along with easy to operate controls as well as safety features making the product completely hassle-free.

Standard dimensions in mm of the BASE types, 15t gross load.

Model	Platform Width	Platform Length	Lip Length	Pit Width	Pit Height
VSRDL 1815	1800	1500	410	1970	380
VSRDL 1821	1800	2100	410	1970	380
VSRDL 1915	1950	1500	410	2120	380
VSRDL 1921	1950	2100	410	2120	380
VSRDL 2115	2100	1500	410	2270	380
VSRDL 2121	2100	2100	410	2270	380

*Other dimensions available on request. Optional Lip length 460 & 500mm.

Vertical Storing Telescopic Lip Dock Levelers

Environmental Control, Food-Grade and Cold Storage Series



- The VSTDL - Vertical Storing Telescopic Lip Dock Leveler model has a movable telescopic lip of up to 500mm in length, which provides a larger contact area between the vehicle bed and dock leveler.
- This dock leveler is known for its energy savings, conformity to cleanliness routines, sanitization and safety as well as cost efficiency. These are utilized in applications such as food industry, pharmaceutical industry, climate-controlled facilities and offer great value in any application where these characteristics are desired at a superior level.
- This model allows the sectional overhead doors to completely close down on to the pit (loading dock) floor, which provides the most optimum sealing.
- The telescopic lip of this model provides additional benefits when compared to traditional lip leveler. In situations where the container is filled up to its maximum capacity, there may be a risk of product damage if traditional lip leveler is used. The telescopic lip leveler ensures added protection through its precise lip technology and eliminates such damages.
- Other features such as sensors on the dock platform and lip, obviates the need of any mechanical limit switches, furthering the product life.

Standard dimensions in mm of the BASE types, 15t gross load.

Model	Platform Width	Platform Length	Lip Length	Pit Width	Pit Height
VSTDL 2115	2100	1500	500	2270	310
VSTDL 2121	2100	2100	500	2270	310

*Other dimensions available on request.

Ergosafe Lip Dock Levelers

CE certified

Loading Bay Equipment



- Ergosafe Lip Dock Leveler offers superior ergonomics with the hinged lip which always maintains a horizontal position. No other dock leveler provides such a smooth and simple transition from loading bay to vehicle.
- The unique and innovative parallelogram lip mechanism makes it possible that even a ball can be balanced on the lip, without it moving while it is being raised or lowered.
- Ergosafe Lip Dock Leveler is designed to provide substantial lifetime cost of ownership savings by reducing equipment maintenance, damage to goods and injury to personnel resulting in increased safety and productivity.

Standard dimensions in mm of the BASE types, 6t point load (15t evenly distributed).

Model	Platform width	Platform length	Lip length	Pit width	Pit height
EDL 2020	2000	2000	400	2040	700
EDL 2025	2000	2500	400	2040	700
EDL 2030	2000	3000	400	2040	700
EDL 2035	2000	3500	400	2040	700
EDL 2220	2200	2000	400	2240	700
EDL 2225	2200	2500	400	2240	700
EDL 2230	2200	3000	400	2240	700
EDL 2235	2200	3500	400	2240	700

*Other dimensions available on request.

Pneumatic Dock Levelers

CE certified

Loading Bay Equipment



- The RDL-N Model - Pneumatic Dock Leveler offers next generation pneumatic (Air) technology to advance loading bay performance and reliability.
- The high-volume, low-pressure air lifting system is a environmentally friendly alternative to oil-powered hydraulics.
- The air bags can operate in extreme temperature conditions and withstand pressure without over-inflating.
- PVC-coated polyester fibre make the bags resistant to chemical or puncture damage.

Standard dimensions in mm of the BASE types, 6t point load

Model	Platform width	Platform length	Lip length	Pit width	Pit height
RDL-N 2025	2000	2500	410	2040	550
RDL-N 2030	2000	3000	410	2040	550
RDL-N 2225	2200	2500	410	2240	550
RDL-N 2230	2200	3000	410	2240	550

*Other dimensions available on request.

Edge-of-Dock Levelers

for special requirement

Loading Bay Equipment



- Edge-of-Dock Levelers are low cost yet high performing solutions for applications that have standard or little variance in truck bed heights at loading dock.
- It is ideally suited where pit leveler installation is not feasible.
- Edge-of-Dock Leveler is developed in compliance with the latest European safety standard, EN 1398. It has a capacity of 6000kg and is suitable for use with all types of loading equipment from manual pallet trucks to fork trucks. Robotically welded platform and lip in anti-slip steel.
- Gandhi Edge-of-Dock Levelers are available in both versions mechanical (manual) and hydraulic.
- The open hinge lip construction, carries a lifetime guarantee & has a solid welded connection between the lip plate & the beams under the deck to ensure the lip angle of 7.5° is maintained. This is extremely important when loading / unloading vehicles with bed heights above Dock Leveler, to ensure that the lip always lays flat on the vehicle floor to avoid the tripping hazard.
- Edge-of-Dock Leveler platform is mounted to the edge of a building wall to assist loading & unloading in a limited working range of 100mm above dock and 100mm below dock.

Model	Total width	Platform width	Total length	Lip length beyond bumpers	Bumper projection	Working range above dock	Working range below dock
HYEOD-1830 HP	2255 mm	1830 mm	700 mm	165 mm	520 mm	100 mm	100 mm
HYEOD-2000 HP	2425 mm	2000 mm	700 mm	165 mm	520 mm	100 mm	100 mm
HYEOD-2110 HP	2535 mm	2110 mm	700 mm	165 mm	520 mm	100 mm	100 mm

N.B.: The 'HP' (high profile) model is suitable for forklifts or high clearance ride-on trucks.

Scissor Lift Table for loading by forklift trucks



Used to load and unload vehicles by pedestrian or fork lift trucks without a loading dock and designed to operate with maximum safety for off-centred crossing loads;

- Safety tread top platform surface
- Max. 15 cycles per hour, one shift a day (for more intense operations please consult with us)
- Single acting hydraulic cylinders with drainage
- Upper travel limit switch
- Check valve on each cylinder for higher stability
Self lubricating bearings on pivot points
- Hydraulic power pack inside the table provided with relief valve against overloading and compensated flow valve for controlled lowering speed
- Electrical equipment controlled by electronic system, with low voltage transformer and thermal overload protection

Model	Capacity	Platform Width	Platform Length	Collapsed Height	Elevated Height
SLT-20-2025	2000 kg	2000 mm	2500 mm	350 mm	1600 mm
SLT-20-2030	2000 mm	2000 mm	3000 mm	350 mm	2000 mm
SLT-20-2225	2000 mm	2200 mm	2500 mm	350 mm	1600 mm
SLT-20-2230	2000 mm	2200 mm	3000 mm	350 mm	2000 mm
SLT-60-2025	6000 mm	2000 mm	2500 mm	550 mm	1500 mm
SLT-60-2030	6000 mm	2000 mm	3000 mm	600 mm	1800 mm
SLT-60-2225	6000 mm	2200 mm	2500 mm	550 mm	1500 mm
SLT-60-2230	6000 mm	2200 mm	3000 mm	600 mm	1800 mm

Accessories for Safe Docking



Example of early vehicle departure



Motorised Wheel Block System

The most sophisticated electrical hydraulic technology, operated via PLC and is controlled using a button on the control panel in the building. An integral sensor in the wheel block accurately determines the position of the rearmost wheel, where upon the wheel block is automatically extended and the wheel is restrained. The restraint process occurs in approx. 30 seconds regardless of the size and position of the wheel.

- The wheel block applies constant pressure against the wheel to prevent the vehicle from creeping forwards
- No damage to mudguards or side skirts due to the low height of the wheel block. Warning lights are in constant operation while the wheel block is being positioned and an external red/green traffic light ensures clear communication
- Emergency release is possible at all times



Manual Wheel Block System

The wedge is put under a vehicle wheel, as to restrain its movement, which increases the safety-on-work.

- Heavy duty type, with rudder and positioning wheels
- Construction heavy duty rigid plastic component sandwich side covered with stainless steel plates, blocked by passing through tyres

Safety Truck Lock

- The manual and motorised safety truck lock series is a low profile, non-impact design vehicle restraint featuring the hydraulic / mechanical floating system, a large spring-loaded barrier that automatically adjusts to various truck heights, maintaining positive contact during loading operations at all times.
- Barrier stores 225mm high to escape impact from low rear impact guards.
- Barrier automatically adjusts to truck movement during loading.
- Vertical locking hook secures virtually all rear impact guards with in excess of 14.5 tons of restraining force. Self cleaning guide track.
- Vertical operating range from 225mm to 760mm.
- Inside and outside traffic lights for loading and unloading communication.



Wheel Guides for Perfect Docking

Wheel guides are hot dip galvanised steel guides consisting of two round shaped pipes 2 metres long and appropriate diameter. Fixed on the court pavement, in front of the loading bay they grant a perfect docking of the approaching vehicles (10 cm tolerance) and preservation of the equipment. Wheel guides do not affect the wheels of the lorry and does not reach their rims.

Accessories for Safe Docking

Dock Light / Truck Cooler Fan

- Steel articulated arms LED Dock Light 60W in aluminium casing, IP 66.
- It is the perfect solution to bring light in the truck and docking area.
- It is easy to install inside the building next to the loading bay and will lighten every corner of the truck due to its articulated arms.
- Additionally, dock lights can be incorporated with truck cooler fans to keep the environment within the containers cool.



Retractable Dock Safety Barriers

- The Retractable Dock Safety Barrier is designed to stop up to 13,636 Kg.
- Retractable Dock Safety Barrier is made-up of bright black mesh curtain of height 1150mm with three heavy duty restraint strip. It also serves as a highly visible warning for operators and pedestrians.
- It consist of two heavy duty 1200mm high orange warden guards anchored on either side of clear opening, which provides excellent door track protection. During loading or unloading, the dock safety barrier retracts into one of the wardens.
- Helps prevent fork trucks, pallet jacks, and pedestrians from falling off a loading dock.

Anti-Crushing Dissuaders

The anti-crushing safety dissuaders are flexible but resilient to volumes applied on the outer wall of the loading bay, filling the space between the wall of the building and the pillars of the containers of the vehicles. This dramatically reduces the risk of an operator slipping into the space and subject to crushing between the vehicle and the wall in the fatal case of a sudden manoeuvre of the vehicle. The vehicle while docking can compress the dissuader without damaging it, but when it goes away it will return to its original size.



Bumpers

Bumpers are used to indicate the driver that he has arrived in position. The bumpers are separately installed outside onto the side walls of the pit. No loading platform should be without them. They absorb the forces that are generated each time a vehicle docks, thereby ensuring that the Dock Shelter and platform do not get damaged in the process.

- Made of anti-friction full rubber
- Available in various sizes
- Front-top protection plate
- Spring balanced up-down Floating Bumpers move 150 mm up and 90 mm down and rest at dock rim



Super Bumpers fully respond to the necessity of safeguarding the front facade of the building.

- Made of anti-friction full and hard rubber
- 150 mm width, 400 mm height, 80 mm depth with heavy steel support (total depth including steel support, 130 mm)

Mega Bumpers larger in dimensions safeguards the front facade of the building.

- Made of anti-friction full and hard rubber
- 250 mm width, 450 mm height, 100 mm depth with heavy steel support (total depth including steel support, 150 mm)



Bumpers with Steel Front Plate

Where greater wear and tear is expected, protective plates on the front of the bumpers are recommended.

- Heavy steel plate for protection front and top loads
- 10 mm thickness for Super bumpers
- 15 mm thickness for Mega bumpers

Dock Shelters & Seals



Cutting off the inside environment from the outside, it is not only useful to the human working conditions but also for avoiding useless wastes, therefore resulting into energy saving, ecological safeguard, protection of perishable goods and greater working efficiency.

Gandhi Automations offers a complete range of Dock Shelters available for every kind of use and environment; to protect the internal heated environments from the outside cold conditions or the chilled ones from outside heat and also from rain, wind, snow & dust.

Strong and of good quality, the different models are designed to resist to the docking of the vehicles, reducing their impact in different ways.

Better Dock Safety

Dock Shelters seal the gap between the building and the vehicle in such a way that when the Sectional Overhead Door is opened goods and personnel are protected against the harsh weather conditions outside.

Dock Shelters provide a seal between the internal and external environments thus assisting in reduction of energy consumption. The savings in energy costs is considerable.



- The Retractable PVC front panels Dock Shelter is the most popular & used.
- Available for dock level installation, or for ground level installation for the protection of doors without dock.
- The front panels are made of high resistance black PVC reinforced with double weaving of polyester that works like spring in order to seal the vehicles of different shapes.
- Side and top panels are of standard yellow PVC, bright at the inside with the day light, inset into the throats of the perimeter frame.
- Retractable steel framework is supplied with hinged arms to provide a shelter which if struck by misaligned vehicle easily retracts behind the bumper face without any damage to the shelters.



- Inflatable Dock Shelters are elastomeric tubes designed to round out gaps with the introduction of a medium (usually air) to form a tight barrier between a mounting and striking surface. This helps in sealing any air gaps.
- Inflatable Shelters provide the most versatile seal available to service the widest variety of truck and trailer configurations.
- Contrary to other types of Dock Shelters, the vehicle does not push towards the shelter.
- Instead the shelter is inflated around the docked vehicle providing complete seaming.
- The cushions retract rapidly to their rest position when the fan is switched off to let the vehicle go.
- Use of fixed wheel guides is strongly recommended to ensure correct alignment of the vehicle when reversing against the Dock Seal.



- Thanks to its high insulation factor, the Cushion Dock Shelter is an ideal solution for controlled temperatures.
- The three cushions are made of elastic polyurethane foam, covered with PVC coated polyester fabric, supporting vehicle pressures and perfectly sealing the three sides, including the space between opened rear doors and sides of the vehicle.
- The two vertical cushions have continuous overlap of anti-friction limpets allowing for the up and down heavy friction of the vehicle on its suspensions, during the loading.
- Bold guidance markings at the front of the seal side cushions are useful point of orientation when reversing onto the Dock Seal.
- It is available with fixed or adjustable horizontal top cushion, adjustable to different vehicle heights.





- Combi Dock Seal is an ideal solution for cold storage facilities with superior sealing & optimum management of temperature and hygiene.
- A perfect combination of Cushion & Inflatable Dock Shelter for loading and unloading narrow vehicles.
- Durable two side cushions made from elastic polyurethane foam, covered with PVC coated, inflatable top cushion made from wear resistant Cordura.
- Supreme protection of the shelter cushions by use of high quality and robust aluminium sandwich profiles and PVC curtains.
- Optimum damage and safety protection due to armoured sections on the front side of cushions with yellow positioning markers.



- Specifically developed for docking processes of small sized vans used at parcel distribution centers, e-commerce deliveries, courier services, food deliveries etc.
- The size and shape of the shelter is the ideal solution for vans that have doors which open flush with sides 180 degrees for perfect loading and unloading.
- Strong and soft foam cushions provide complete sealing between the van and the door for energy efficiency within the warehouse without damaging the vans.
- The trapezium design and built-in recess in the top cushion, housing a rear view camera assists the driver in aligning the van accurately onto the loading bay.





Dock House is a self-contained loading bay which is installed in front of the building providing energy efficiency, contributing to hygiene, safety and is space-saving. This means that the actual building does not have to undergo any expensive structural alterations. Dock Houses do not take up valuable internal space of the building and forms a complete loading house that is ideal for ambient and temperature controlled buildings. The design and layout can be adapted to suit the requirements of the site.

Dock Houses are used in the following situations :

- When the manoeuvring space for trucks is insufficient to allow them to dock at a 90° angle
- When extending or converting existing buildings
- When Dock Levelers have to be positioned outside the building in order to avoid thermal bridges

Dock House is made up of following components:

- Dock Leveler
- Dock Shelter
- Sectional Overhead Door
- Roof and Side comprise a sturdy steel frame construction which is clad with double-skinned steel puf panels



- Porto doors are built to ensure the highest ease and flexibility of use, which also allows quick, hassle free and accurate replacement of old doors.
- Porto door design is optimal who need robust, well-insulated and space saving door in compliance with safety requirements.
- The Panels are sturdy and consist of double-skinned pre-painted Galvanized Steel, thickness 40 mm. The door panels are available in two heights 500 mm and 610 mm. They are connected with each other by Galvanised Steel hinges. This guarantees safety and durability.
- The core insulated with high-density (45 kg/m^3), CFC-free polyurethane foam offers high protection from outside temperatures and soundproofing as well as great sealing effect.
- Reliable, safe, easy and low noise operation.
- Our Sectional Doors fit openings to a maximum width of 15,000 mm and height of 10,000 mm. Future developments and continuous improvement of existing systems are our standard procedure.



- MaxVista is a Sectional Overhead Door designed to be combined with thermally insulated panels and extruded Aluminium panels, shaped for inserting transparent acrylic, gridded or meshed windows.
- This combination gives the door a very distinctive look, which enhances the face of both commercial and industrial buildings, where MaxVista blends in perfectly as a practical and decorative feature and improved vision.
- It makes the environment light and pleasant to work in as it allows natural light to go through the large clear area.
- The Aluminium profiles and the glass window sections are highly resistant to the elements and ensure a longer life of the door.
- For easy access for people and small transport vehicles, a separate threshold-free side door or an integrated pedestrian door, provide access even when the Sectional Door is closed.
- The heat loss is saved from the building by decrease in the number of times the door is operated making it energy efficient.

Stacking Doors - Kompakt



Advantages of Stacking Door

No Overhead Steel Frame

A traditional insulated sectional overhead door requires overhead support from the roof structure unlike the stacking door which simply stacks above the door opening.

Less installation time

The stacking door does not require overhead rails fixed to the roof structure to support the door panels or balancing springs when opened. It is therefore quicker to install and offers reduced maintenance cost.

No Corner Installation Issue

The stacking door does not rely on the roof structure for secondary support for the door panels when opening and hence suitable for corner installations.

More free overhead space

The stacking door stacks above the door opening and provides more free overhead space.



Cold Storage Sliding Doors

Positive Temperature Doors - GTN series & Negative Temperature Doors GBT series



- These doors are ideal for positive temperature maintenance applications
- This door is highly efficient and delivers appropriate insulation value
- Polyurethane foam injected under heated press with a density of around 40/43 kg/m³ (mono-block leaf)
- PVC frame as standard alternatively Aluminum or Stainless Steel frames can be provided.
- Available in various sizes
- Available in different colors and possibility of adding a key lock and glass window
- Thermo Insulated door with complete hermetic sealing
- Opening system by lever handle provided with return spring
- Doors with 70 and 90 mm thick leaf
- Satisfy European health conditions

Cold Storage Hinged Doors

Positive Temperature Doors - HTN series & Negative Temperature Doors HBT series



- Sliding doors for applications from 0 degree Celsius to -40 degree Celsius
- PVC frame as standard alternatively Aluminum or Stainless Steel frames can be provided.
- Doors with 90, 120 and 150 mm thick leaf
- Suitable for heavy duty applications
- Hermetic sealing, energy efficient and ease of operation
- Minimalist design and smooth surface railing that maintain highest standards of hygiene
- Heating cable inside the gasket all around the door leaf & inside the Aluminium frames
- Thermal bridge is properly broken in case of Aluminium frames to improve the efficiency of the cold storage
- Satisfy European health conditions



Meat Rail Passage for Sliding & Hinged Doors



- Specially designed for meat rail passage
- Polyurethane foam injected under heated press with a density of around 40/43 kg/m³ (mono-block leaf)
- The doors with meat rail slide-way passage are provided with a special rubber structure suitable for a fixed meat rail and in another one with a double hatch system for a mobile rail.
- Complete sealing performance with special design rail system and gaskets
- Satisfy European health conditions
- Easy to install and operate
- Can be customized as per your requirement



- It is provided with double action composite material hinges with auto-close facility & stop at 90° angle inside as well as outside; furthermore it is provided with a Lexan oval porthole
- The semi-insulating to and fro doors are available in single or double leaf version with modular and telescopic anodized aluminum frame, with monolithic 40 mm thick insulated leaf covered by pre-painted galvanized steel sheets or A304/A316 Stainless Sheet available in any thickness (0.5mm to 1.2mm) with injected high density PU foam
- The ideal application is to separate rooms where people or trolleys need to pass in a fast and easy way, such as industrial kitchens, processing rooms in the food, pharmaceutical, and industrial field
- They are manufactured by using hygienic materials conforming European standards. They contain no organic materials



Rolling Shutters - Quality Engineered







Rolling Shutters



Gandhi Rolling Shutters are ideal for situations where side room is at a premium and security is required. Our Rolling Shutters require very little headroom above the structural opening. They combine strength with elegance along with durability and are designed for both external and internal applications.

Gandhi Rolling Shutters are fabricated of interlocked Galvalume, Galvanised Insulated and Non Insulated, Stainless Steel, Patented Aluminium and Bright Steel Bar Rolling Grills.

Our products are available in standard series with an untreated surface but on request we can provide polyurethane paint over one coat of epoxy primer :

-  Silver Similar to RAL 9006
-  Grey Similar to RAL 7015
-  Blue Similar to RAL 5010
-  Orange Similar to RAL 2000

Any other RAL colour available on request, at surcharge.

Each of our Rolling Shutters is solidly constructed to promote trouble-free operation and long life. The Rolling Shutters can also be designed as per client's specifications or conforming to IS 6248.





- Galvalume Rolling Shutters are ideally suited for most types of Industrial and Commercial applications.
- The Aluminium-zinc alloy coating offers excellent corrosion resistance. It retains the sacrificial properties of zinc relative to steel while Aluminium provides a tough film of Aluminium oxide to increase barrier protection.
- Galvalume Rolling Shutters continues to gain approval by architects, building owners and many others due to its versatility, ease of use, aesthetics and long-term performance.
- Single-skinned Galvalume Steel without protective paint is standard. On request Galvalume Rolling Shutter is available with protective paint or polyurethane paint in any RAL colour.
- Galvanised Steel is available on special request.



- Galvalume Rolling Shutters with finely perforated profiles helps in achieving visibility, light infiltration and ventilation.
- Used extensively in shopping malls, garages and high street retail premises, perforated roller shutters present a most economical method of providing a secure closure to large or small openings.
- Rolling Shutters can either be fabricated entirely of perforated profiles or these special profiles can be selectively used to provide partial visibility.
- Single-skinned Galvalume Steel without protective paint is standard. On request Galvalume Rolling Shutter is available with protective paint or polyurethane paint in any RAL colour.
- Galvanised Steel is available on special request.





- Isotherm Rolling Shutters are designed for a variety of industrial, warehouse, loading bays & commercial uses.
- The shutters can be custom made to fit large openings and are ideal for situations where security is required.
- Rolling Shutters with galvanised double-skinned PUF insulated profiles give aesthetically pleasing appearance, ensure good thermal and acoustic insulation with energy efficiency and durability.
- Isotherm Rolling Shutters can be fabricated with Isotherm vista profiles made of Plexi glass double glazing window for visibility.
- The curtain is guided vertically by roll formed Galvanised Steel guides mounted on each side of the Rolling Shutter. The special shaped 'Omega' guides with integrated rubber and brush seals prevent metal-to-metal contact, ensures quiet shutter operation and also provide effective sealing.
- Bend-resistant double-skinned extruded Aluminium profile for additional strength. The bottom rail is fitted with extruded rubber bottom seal that will seal against the floor when the door is fully closed.



- Aluminium Rolling Shutters being corrosion resistant can be installed in areas where it would be exposed daily to atmospheric conditions that cause corrosion.
- Aluminium Rolling Shutters are made of design patented extruded double wall Aluminium profiles provide durability, efficiency and functionality while being light weight.
- Double-skinned Aluminium profile without insulation and protective paint is standard. On request it is available with insulation for oven application or polyurethane painted in any RAL.
- Aluminium side guides with integrated seals ensure quiet shutter operation. Bend-resistant double-skinned extruded Aluminium profile for additional strength and the bottom rail is fitted with extruded rubber bottom seal will seal against the floor when the door is fully closed.
- Also available single-skinned aluminium profile as standard with vista panel or perforation panel for visibility, light infiltration and ventilation.





- Stainless Steel Rolling Shutters made of SS304 or SS316 interlocked profiles have a very good corrosion resistance while providing an appealing finish.
- They are capable of withstanding adverse weather conditions, thus providing 100% safety and security.
- Single-skinned SS304 / SS316 steel with matt finish is standard.
- SS304 / SS316 side guides with integrated seals ensure quiet shutter operation. Bend-resistant Stainless Steel bottom profile SS304 / SS316 for additional strength and bottom rail is fitted with rubber bottom seal that will seal against the floor when the door is fully closed.



Honeycomb Rolling Grills

- Rolling Grills of this design is highly suitable for any commercial or industrial application where protection and ventilation are paramount.
- Bend-resistant double-skinned extruded Aluminium profile for additional strength. The bottom rail is fitted with extruded rubber bottom seal that will seal against the floor when the door is fully closed.
- Honeycomb Rolling Grills constructed of Bright Steel Bar are attractively patterned and are ideal for display windows of showrooms, shopping malls and perfectly match with any building's architecture & interior space.
- Rectangular Rolling Grills are constructed of design patented horizontal round polished bar interlinked with vertical Bright Steel polished bar, surface without protective paint as standard. On request polyurethane painted in any RAL is available.
- Operational noise and wear of grills are significantly reduced as galvanised side guides with integrated seals provide optimal sealing.
- Choice of two unique designs catering to all requirements.



Rectangular Rolling Grills

Fire Rated Rolling Shutters

British Standards and American (UL / FM) Standards

Fire Shutters / Doors



- Fire Rated Rolling Shutters are rated physical fire barriers that protect wall openings from the spread of fire and are designed to close automatically in the event of fire or an alarmed event. Automatic closure will be thermally controlled by means of fusible link.
- Fire Rated Rolling Shutters with upto 4 hours BS 476: Part 22: 1987 standard certified by Exova Warrington UK.
- Alternately Fire Rated Shutters tested and certified to American Standards for upto 4 hours UL/FM label are also available.
- Application includes industrial, commercial, institutional and retail projects where fire protection is required.
- Constructed of Galvanised Steel or Stainless Steel in a variety of gauges, profile designs and finishes for unsurpassed strength, durability and style.
- Automatic closing of the shutter in the event of fire detection by means of fusible link activated at 74°C.
- The operating system can be directly wired for activation by fire alarm systems or smoke detectors.



Before the test



60 minutes of test



120 minutes of test



180 minutes of test



240 minutes of test



270 minutes of test - end of test



Fire Rated Sliding Doors

Certified in accordance to BS 476: Part 22: 1987 Standards

Fire Shutters / Doors



- Fire Rated Sliding Doors are available in single and double leaf doors with a maximum size of 8500 mm x 6000 mm and fire resistant to BS 476: Part 22: 1987 Standards.
- Ideal for large wall openings, also where headroom is limited frames can butt upto a ceiling or fix directly to overhead lintels.
- Braking devices and automatic control systems can keep doors permanently open but close them in an emergency.
- Personnel access doors and wicket doors can be supplied without a bottom sill (threshold) allowing them to be used when the "parent" door remains closed.
- Fire resistant glazing can be fitted to access doors and sliding panels.



- Doors are constructed of 100% CFC free polyurethane high density insulated steel sliding doors of 80 mm, 120 mm or 150 mm thickness with protection against corrosion or corrugated PEB cladding sheet.
- Minimum headroom required and is best suited for temperature controlled areas.
- Top rollers made of self-lubricating nylon which ensures smooth and noise free movement of the door.
- Hot galvanised material treated with primer and polyester resin offer optimum protection against adverse effects of the environment.
- Equipped with CE certified rugged and powerful drive unit, integral electronic control unit and built in contact-less magnetic limit-switch.



Aircraft Hangar Doors & Shipyard Doors





Gandhi Automations Pvt Ltd is the sole manufacturer of Hangar Doors and Heavy Industrial Sliding Doors for Aircrafts, Shipyards, Stadiums etc. in India certified to high quality management system by **TÜV Nord**.

The company conceptualizes, designs, manufactures, installs and services Hangar Doors and Heavy Industrial Sliding Doors. The Doors are manufactured with high quality mechanical and electrical equipment that makes the doors very robust and reliable.

The product engineering team uses the latest structural and mechanical engineering software, 3D CAD packages with technologically advanced machinery to offer the customer a well-engineered product. Over years of meticulously working on design, fabrication and installation, Gandhi Automations has developed technical expertise in manufacturing doors designed to meet the customer's requirements thus allowing customizations.

A consistent quality product is the hallmark of Gandhi Automations' manufacturing process right from the installation to after sales service.

Applications:

- Aircraft Hangars
- Shipbuilding
- Sand-blasting and Paint Shops
- Panel-line and Module Shops
- Aluminium Welding Shops
- Shipyard Modernization Projects
- All Weather Terminals (AWT)
- Yacht Building Facilities
- Exhibition Facilities
- Stadiums and Sports Arena





- Extra large upward lifting fabric doors for aircraft hangars are designed to withstand fluctuations in moisture levels & temperature.
- Other applications like shipbuilding, steel mills, mining, aerospace, manufacturing & military facilities.
- Resistant to dirt, rust & resist even in the most violent wind conditions.
- Doors have elevating support posts that are ideal for extra wide & extra high doorways.
- We also have available doors with specialised design to do away with the problems traditionally associated with craneways, paint facilities & sand blasting.
- There is virtually no limit to size of the doors as each door is custom designed & built as per specifications.



- Robust steel construction bottom rolling sliding doors are an excellent application for any pre-engineered or custom designed facility.
- These doors are designed to withstand wind load criteria and protect the indoors from all types of weather due to the advanced weather sealing system.
- State-of-the-art drive systems with user friendly controls at low level for easy access during power failure and maintenance.
- Multiple safety devices available.
- Heights ranging from 6 m to 40 m and unlimited width.
- Choice of cladding, glazing, wicket doors, colours and configurations available.



Gates - Quality Engineered





Gandhi gates are designed and fabricated with special square or rectangular hollow sections, along with MS sheets and flats assembled by high quality welding.

These gates are not only aesthetically pleasing but sturdy and perfectly aligned. The pre-tensioning of the gate leaf construction reduces the risk of bending. The gate leaves typically comprise rectangular hollow sections, square hollow sections or square bars and perimeter frame of sufficient strength. The leaf design is available in a standard form or custom made to suit individual clients' requirements.

The gate is supported by galvanised adjustable upper guide bracket with nylon rollers, guide post with safety strike, Italian made galvanised wheels with ball bearings and axle with lubrication point. These components enhance the efficiency and life span of the gate. The complete gate is coated with grey epoxy primer as standard and on request cold spray galvanised or polyurethane painted in standard RAL colours:

- Silver Similar to RAL 9006
- Grey Similar to RAL 7015
- Blue Similar to RAL 5010
- Orange Similar to RAL 2000

Any other RAL colour available on request, at surcharge.

A consistent quality product thus becomes the hallmark of Gandhi Automations' manufacturing process right from installation to after sales service.





- Gandhi gates designed and fabricated with special square or rectangular hollow sections, along with MS sheets and flats assembled by high quality welding.
- Gates are aesthetically pleasing and the pre-tensioning of the gate leaf construction reduces the risk of bending.
- Wide range of models for gates weighing from 300 kg to 18000 kg.
- Startup at maximum power permits motor to overcome any initial friction caused by ice, dust etc. Motor protected by internal thermal switch.
- Obstacle detection causes the gate movement to stop if an obstacle is detected.
- Advance electronic control unit permits operation time adjustment, partial opening, automatic closing, step by step control, stop safety, reverse safety etc.



- Telescopic Sliding Gates are ideal for sites where maximum opening is required and back run is restricted due to structural conditions.
- The gates are fabricated with two or three leaves which makes it possible to achieve maximum clear opening as compared to Conventional Sliding Gate.
- These gates have extremely robust construction with high level of security making them suitable for most applications.
- All basic components of gates, guide brackets, guide rollers, bottom rail, wheels, bearings, limit stop etc are of highest quality standards which provides very good stability.
- Telescopic Sliding Gate has a standard static drive system and an integral chain sprocket assembly that drives the multiple gate leaves simultaneously at same or different speeds.





- The advantage of using Cantilever Sliding Gates is that they have no ground track or foundation in the roadway hence ideal for road surfaces which are uneven or sloping and vehicle does not experience any bumps.
- Gate is not prone to getting blocked by leaves or dirt hence reduced maintenance.
- Smooth, quiet operation due to no supports at the bottom of the gate.
- The gate is fabricated of sturdy steel and works on a simple principle of 2 heavy duty carriages grouted and a monolithic galvanized track that rolls on the carriages, thus obviating the need for a bottom track.
- The Cantilever Sliding Gate is approx 1/3 longer than a Conventional Sliding Gate, the extra length acts as a counterbalance so that the gate is free to slide back and forth.
- Wheels are self lubricated thus low maintenance.



- Eliminate the need to designate a sliding storage zone, a common feature of Conventional Sliding Gates.
- Gates made from high strength Aluminium alloy & mounted with sparkling silver, stainless steel, plastic plates.
- Patented wind-resistant device enable the electric gate to operate normally in strong wind.
- Any drift sand or stone accumulated due to wind and rain will not affect the normal operation of gates.
- Equipped with anti-crash intelligent infrared double detectors enable gates to automatically retract when a person or object is detected ensuring safety.
- Patented electronic soft starter & mechanical buffer device ensures smooth operation during the start and stop of the gates.





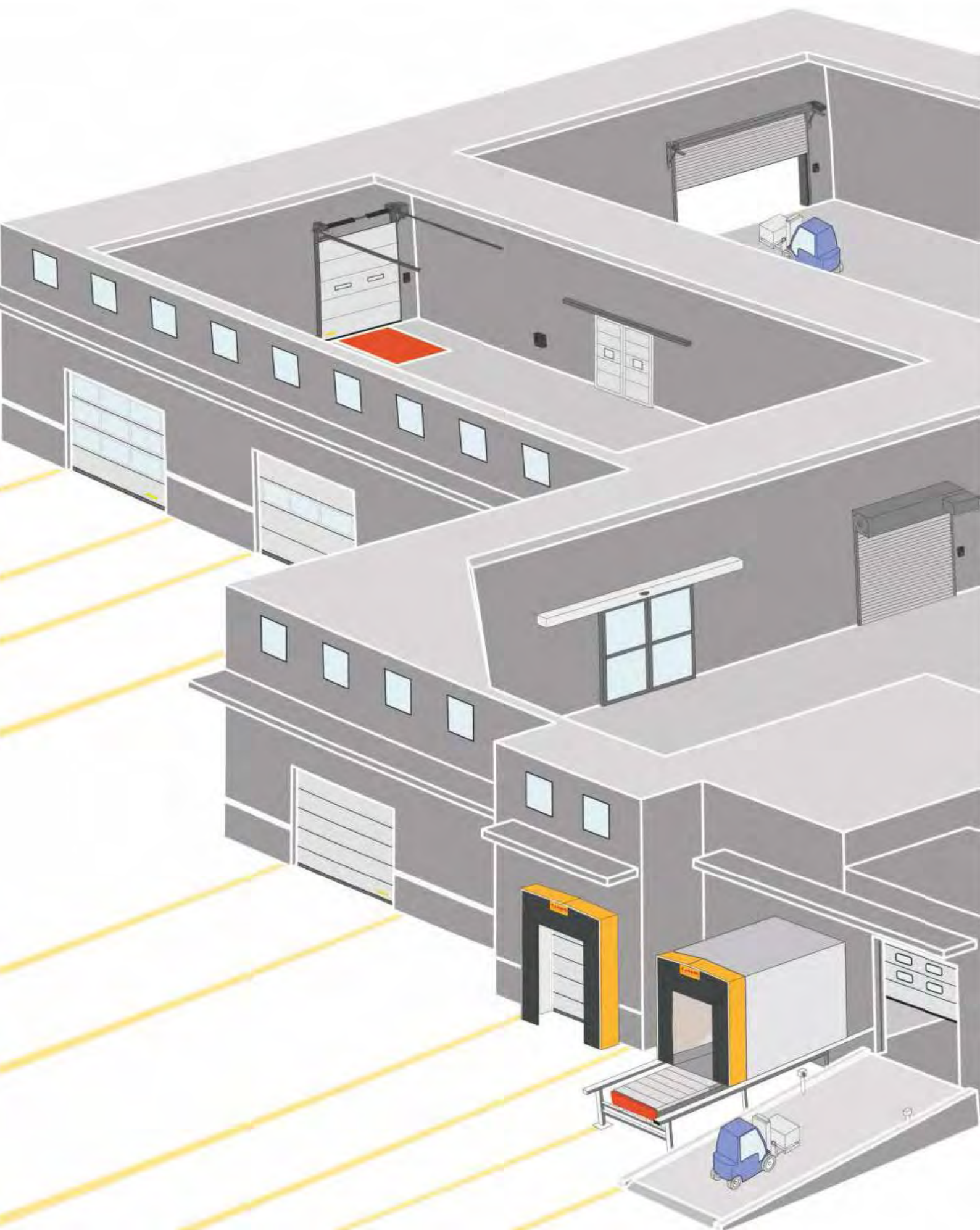
- A complete range of automatic systems for sliding pedestrian doors (single leaf, double leaf) are available.
- Maximum clear opening available upto 5000 mm. Models suitable for door weight ranging from 40 kg upto 350 kg each leaf.
- Intelligent microprocessor based control unit provides wide range of functions like manual / automatic, one / two ways, total / partial opening, night mode.
- Traction by means of a synthetic electro conducting toothed belt ensures silent operation and built-in anti-crush device with encoder.
- Self diagnosis. Wide range of infrared and microwave sensors and various other accessories like electromechanical lock, pneumatic elbow push buttons, floor mats.

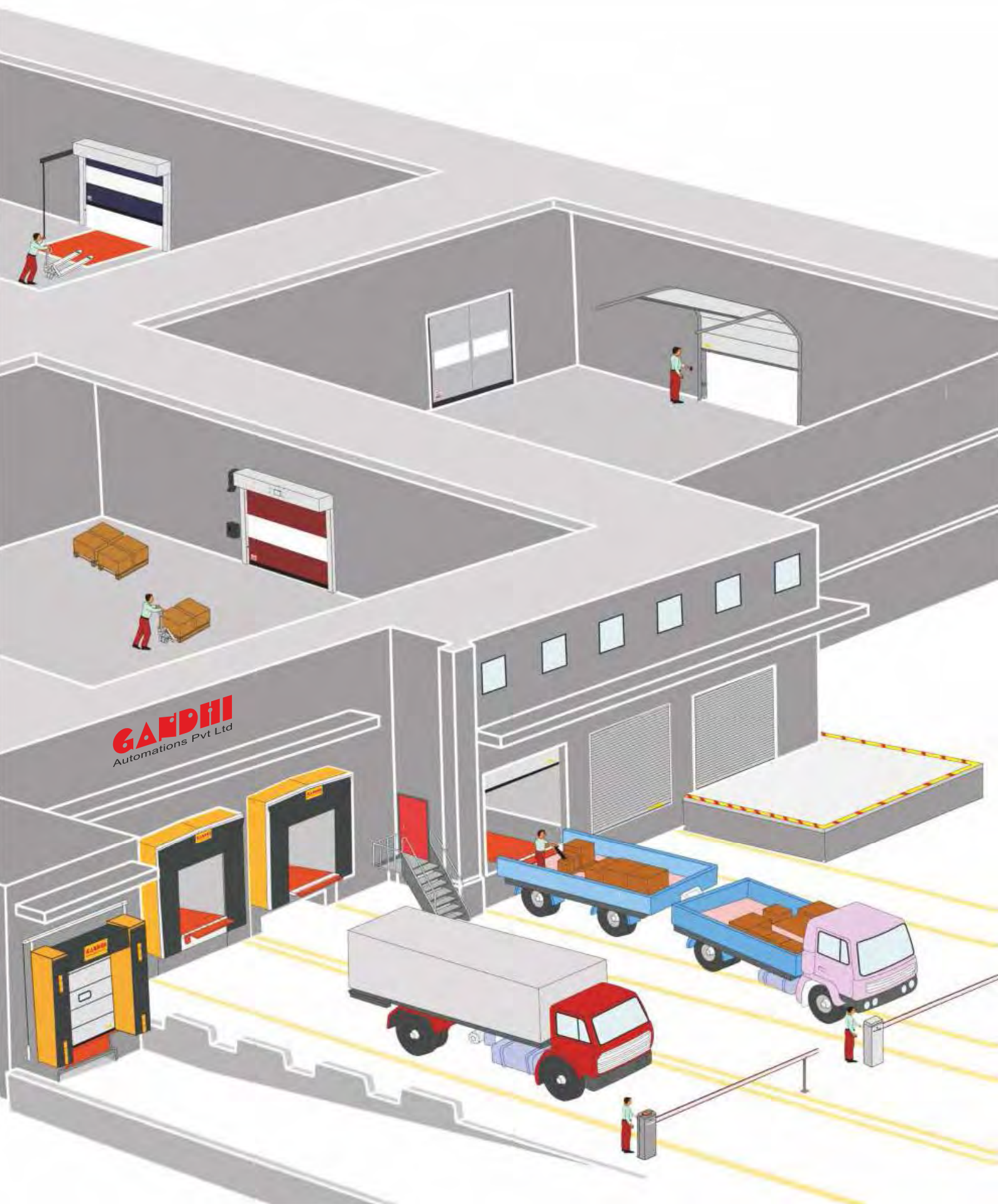


- Wide range of models to suit various applications like car parking sites, condominiums, toll collection & industrial entrance.
- Available for boom length upto 8 m. Opening upto 16 m can be covered with two barriers operating as master/slave.
- Highly compact in size has extremely silent operation.
- Sturdy steel structure with scratch-proof coating resistant to harsh weather conditions.
- Integration possible with wide range of accessories and all kinds of access control systems.
- Extremely reliable and maintenance free. Tested and distributed all over the world.
- Manual release in case of power failure.



One stop solution





GANDHI
Automations Pvt Ltd



STAR EXPORT HOUSE
(Government of India Recognised)



ISO 9001 : 2015, ISO 14001 : 2015
ISO 45001 : 2018

Gandhi Automations operates a policy of continuous development and reserves the right to make technical modifications / replacements without prior notice.

GANDHI
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